

grotan[®] F 15

Preservative for technical products

- Fungicidal effect
- Broad spectrum of efficacy
- Good immediate effect
- Free of nitrate, nitrosating agents, formaldehyde/ formaldehyde donor compounds

Active substance		
EINECS-Name:	CAS-No.	EC-No.
3-Iodo-2-propynyl butylcarbamate	55406-53-6	259-627-5

Physico-chemical properties	
Colour	nearly colourless - yellow
Form	Liquid
Odour	characteristic
Density (20 °C)	1.050 - 1.070 g/ml
Refractive index (20 °C)	1.441 - 1.453
Initial boiling point	ca. 230 °C
Flash point (ISO 2719)	> 100 °C
Flow time (DIN 53211 - 20 °C)	ca. 29 s
VOC-Content to Directive 2004/42/EC	90 %

Fields of application		
The optimum use level should be evaluated by means of a repeated challenge test (e.g. at schülke Technical and Microbiological department). Use biocides safely. Always read the label and product information before use.		
	Recommended dosage	
Watermiscable metalworking fluids	0.5 - 1.0 g/kg	(0.05 - 0.10 %)
Technical emulsions	0.5 - 1.0 g/kg	(0.05 - 0.10 %)
Aqueous systems	0.5 - 1.0 g/kg	(0.05 - 0.10 %)
Metalworking fluid concentrates [1.0 g/kg (0.10 % in the end dilutions)]	10 - 20 g/kg	(1.0 - 2.0 %)

Indications for use	
General Information	grotan [®] F 15 is suitable for use in water-mixed metalworking fluids, metalworking fluid concentrates and other technical emulsions.
Recommended use pH range	3 - 11
Maximum use temperature	max. 40 °C
Additional advice	In order to avoid microbial growth and the resultant consumption of preservative from the outset, it is advisable to add grotan [®] F 15 to the fresh mix of metalworking fluid. More can be added at weekly to fortnightly intervals depending on the discharge of the metalworking fluid. When adding grotan [®] F 15, it should be added at a point with good turbulence in order to ensure good distribution in the system. Before refilling the plant, system cleaning is recommended (e.g. with grotan [®]). When using in water-mixed metalworking fluids and metalworking fluid concentrates without adequate bacteriostatic effect, the additional use of an amine-free bactericide like grotan [®] TK 5 is recommended.

Microbiological efficacy					
The efficacy of the product has been tested against the following microorganisms according to DGHM (German Society for Hygiene and Microbiology). Determination of the minimum inhibitory concentration in the serial dilution test produced the following values (MIC in % of the product):					
Bacteria (gram-negative)	MIC	Bacteria (gram-positive)	MIC	Yeasts	MIC
				<i>Candida albicans</i>	0.00312
				Moulds	MIC
				<i>Aspergillus niger</i>	0.00156
				<i>Aureobasidium pullulans</i>	0.00078
				<i>Fusarium oxysporum</i>	0.00156
				<i>Penicillium expansum</i>	0.00312
				<i>Penicillium funiculosum</i>	0.00156
				<i>Trichophyton mentagrophytes</i>	0.00156

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Compatibility*		
	compatible	to be avoided
concentrate	copper, zinc, aluminium, brass, stainless steel, plastics, polytetrafluoroethylene (PTFE)	sealants other than mentioned

*Compatibility has to be proved in each case

Labelling	
R-phrases(s)	R41, R50
S-phrases(s)	S26, S29, S35, S39
Labelling	Xi (Irritant), N (Dangerous for the environment)
	For further hazard instructions and safety advice please refer to the actual material safety data sheet.

Environmental information
 At a sufficient degree of dilution, all components of grotan[®] F 15 are completely biodegradable. Dilutions of grotan[®] F 15 do not normally interfere with the operation of waste water treatment plants. grotan[®] F 15 contains no organic chlorine compounds. A slight effect on the AOX value in waste water may occur as a result of the iodine content in grotan[®] F 15. The canisters and drums used by schülke are made of polyethylene (HDPE) and are labelled accordingly. The 1000 kg containers are covered by a return scheme that ensures collection of the used containers free of charge and appropriate reuse all over Europe. The labels are made of PE. schülke packaging materials contain no PVC and can be recycled. For further information please ask for our detailed environmental report.

Listings and approvals of active ingredients
EINECS / ELINCS (Europe)
TSCA (USA)
ECL (Korea)
DSL / NDSL (Canada)
ENCS (Japan)
AICS (Australia)
PICCS (Philippines)
IECSC (China)
BfR XIV, XXV
FDA 175.105
Fullfills the requirements of the TRGS 611 (Germany)

Transport & Storage	
Dangerous goods	Yes
UN-Number	3082
Packaging group	III
Package sizes	10 kg, 200 kg, 1000 kg
Shelf life	18 Months
Storage	Protect from frost, heat and direct sunlight. Store at room temperature in the original container.

schülke subsidiaries:



Belgium

S.A. Schülke & Mayr
 Belgium N.V.
 1830 Machelen
 Tel. +32-02-479 73 35
 Fax +32-02-479 99 66

The Netherlands

Schülke & Mayr Benelux B.V.
 2003 LM-Haarlem
 Tel. +31-23-535 26 34
 Fax +31-23-536 79 70

China

Schülke & Mayr GmbH
 Shanghai Representative Office
 Shanghai 200041
 Tel. +86-21-62 17 29 95
 Fax +86-21-62 17 29 97

Switzerland

Schülke & Mayr AG
 8003 Zürich
 Tel. +44-466 55 44
 Fax +44-466 55 33

France

S & M France
 75341 Paris Cedex 07
 Tel. +33-1-44 11 00 81
 Fax +33-1-44 11 02 41

The United Kingdom

Schülke & Mayr UK Ltd.
 Sheffield S9 1 AT
 Tel. +44-1142-54 35 00
 Fax +44-1142-54 35 01

Italy

Schülke & Mayr Italia S.r.l.
 20148 Milano
 Tel. +39-02-40 21 820
 Fax +39-02-40 21 829

Other Distributors:

Argentina · Australia · Austria · Belarus · Benin · Brazil · Bulgaria · Canada · Croatia · Czech Republic · Denmark · Egypt · Estonia · Finland · Ghana · Greece · Hong Kong · Hungary · India · Indonesia · Iran · Israel · Japan · Jordan · Korea · Kuwait · Latvia · Lebanon · Lithuania · Macedonia · Malaysia · New Zealand · Nigeria · Norway · Oman · Philippines · Poland · Portugal · Russia · Saudi Arabia · Singapore · Slovakia · Slovenia · South-Africa · Spain · Sweden · Syria · Taiwan · Thailand · Turkey · Ukraine · United Arab Emirates · USA · Vietnam · Yemen

Our recommendations regarding our products are based on in-depth scientific testing in our Research Department; they are given in good faith, but no liability can be derived from them. It is the responsibility of the final product manufacturer to assure that claims made for the final product are in conformance with all applicable local laws. In other respect our Conditions of Sale and Supply apply.

Schülke & Mayr GmbH
 22840 Norderstedt
 Germany
 Tel. +49 40 52100-0
 Fax +49 40 52100-244
www.schuelke.com
 sai@schuelke.com